

Guide to Agrément Certification for Modern Methods of Construction (MMC)



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1. Introduction

This guidance document has been prepared by the National Standards Authority of Ireland (NSAI) to provide more information on the Agrément Certification assessment process for **Modern Methods of Construction (MMC), such as off-site construction, modular construction panels and structural insulated panels**. The aim is to enhance the certification process for MMC and provide a clear pathway for system manufacturers on the assessment process for Agrément Certification.

Agrément Certification is designed specifically for new innovative building materials, products and systems that do not yet have a long history of use and for which there may be no national standard, harmonised European product standard (hEN) or European Technical Assessment (ETA). Agrément Certification confirms products/systems are fit for purpose and when installed with due regard to the limitations contained within their Agrément certificate, the MMC will satisfy all relevant Parts of the Irish Building Regulations 1997 - 2021.

This guidance document is provided mainly for MMC and is addressed to manufacturers seeking Agrément Certification recognition. The following sections of this document provide information on all stages of the application and review process for Agrément Certification.

2. Application Process

Initial stage of the Agrément Certification covers the application process by the manufacturer. The application form for the Agrément Certification is available on the NSAI website (<u>link</u>) and is sent directly to the NSAI Certification Department. The application form covers initial information on product/system and manufacturer's company such as:

- Name of the product
- Detailed description of proposed use and scope
- Manufacturer's company information
- Country/Countries of manufacture
- Product range (e.g., dimensions, volume, weight per unit and colours)
- Full details of ancillary items

Additional guidance notes on the application form for the Agrément Certification are included in <u>Appendix A</u>. Manufacturers of MMC applying for the Agrément Certification recognition are encouraged to read the guidance notes included in Appendix A prior to filling the application. A comprehensive and fully completed application by the manufacturer will help NSAI with an initial assessment.

3. Application Assessment & Contract

Once the application is sent by the MMC manufacturer, NSAI will undertake an initial assessment of the information provided for the system. NSAI Agrément Department will agree the scope of the assessment with the manufacturer and provide them with a contract. The assessment can commence when the contract is agreed and payment (either in full or part) has been made. The cost of the Agrément Certification process is dependent on the assessment and is determined on a case-by-case basis.

• Technical Assessment Specification (TAS) Development

Based on an initial meeting and the completed 'Building system checklist form' (Appendix B), a Technical Assessment Specification (TAS) will be developed by NSAI and shared with the



manufacturer. Based on an initial meeting and the completed 'Building system checklist form' (Appendix B), a Technical Assessment Specification (TAS) will be developed by NSAI and shared with the manufacturer. The TAS will set out technical criteria for the assessment and testing of the system. The system will be assessed in accordance with the Irish Building Regulations and any relevant standards and codes of practice. <u>'Draft Technical Assessment Specification for MMC' is included in the Appendix C.</u> It is important that manufacturers applying for Agrément Certification for MMC, familiarise themselves with the TAS as it provides essential guidance on technical assessment for Agrément Certification.

4. Product/System Assessment

Assessment of the system may include the following (depending on the product/system):

- Irish Building Regulations and European standards compliance verification
- Laboratory tests results checks
- On-site evaluations of as constructed product/system
- Factory production inspection
- Quality management system verification
- Installation procedures
- On-site inspection plan
- Post construction maintenance program.

Guidance to technical assessment for MMC has been included in the following subsections.

5. Irish Building Regulations Compliance

The system will be assessed against Parts A to M to the Irish Buildings Regulations. The aim of the Irish Building Regulations requirements is to provide for the safety and welfare of people in and about buildings. Minimum requirements are set in 12 Parts (A to M) to the Irish Building Regulations. In addition, Technical Guidance Documents are published to accompany each part of the Irish Building Regulations indicating how the requirements of that part can be achieved in practice. Adherence to the approach outlined in a Technical Guidance Document (TGD) is regarded, as evidence of compliance with requirements of the relevant part of the Irish Building Regulations. In addition to the TGD, NSAI Agrément can consider other means of compliance with Irish Building Regulations.

Following subsections provide information on Irish Building Regulations requirements and guidance for the manufacturer on how to achieve compliance with each part of the Irish Building Regulations.



5.1. Part A – Structure

Part A Irish Building Regulations sets structural requirements for buildings. Table 1 shows Part A Irish Building Regulations requirements.

Ref	Requirement			
Part A Structure				
A1 Loading	(1) A building shall be designed and constructed, with due regard to the theory and practice of structural engineering, so as to ensure that the combined actions that are liable to act on it are sustained and transmitted to the ground:			
	(a) safely, and			
	(b) without causing such deflection or deformation of any part of the building, or such movement of the ground, as will impair the stability of any part of another building.			
	(2) In assessing whether a building complies with subparagraph (1), regard shall be had to the variable actions to which it is likely to be subjected in the ordinary course of its use for the purpose for which it is intended.			
A2 Ground Movement	A building shall be designed and constructed, with due regard to the theory and practice of structural engineering, so as to ensure that movements of the subsoil caused by subsidence, swelling, shrinkage or freezing will not impair the stability of any part of the building.			
A3 Disproportionate Collapse	(1) A building shall be designed and constructed, with due regard to the theory and practice of structural engineering, so as to ensure that in the event of an accident the structure will not be damaged to an extent disproportionate to the cause of the damage.			
	(2) For the purposes of subparagraph (1), where a building is rendered structurally discontinuous by a vertical joint, the building on each side of the joint may be treated as a separate building whether or not such joint passes through the substructure			

Table 1 Part A Irish Building Regulations requirements

The manufacturer will be required to provide evidence of compliance with Part A Buildings Regulations. Evidence that may be examined includes:

- Structural calculations (carried out by Chartered Engineer)
- Structural drawings and details
- Structural test results (NSAI may ask to witness product/system test)

The manufacturer shall provide a structural design philosophy or acceptable procedure, possibly with supporting sample calculations. The design and structural calculations shall cover as a minimum:

 load takedown in accordance with I.S. EN 1990 and I.S. EN 1991, including permanent, variable and accidental load cases.



- structural properties and capacities in accordance with I.S. EN 1990 and other product/system specific Eurocodes and Irish Standards as appropriate.
- verification of Ultimate Limit State and Serviceability Limit State in accordance with I.S. EN 1990 and other product/system specific Eurocodes and Irish Standards as appropriate.

Calculations of structural properties of the product/system may include:

- Axial/shear/bending resistance
- Racking resistance
- Stiffness properties
- Creep
- Resistance to concentrated loads
- Response factor, natural frequency, etc.
- Robustness and disproportionate collapse

Where evaluation of structural properties and capacities is carried out by testing, the manufacturer shall provide full results of the testing for NSAI Agrément review. If structural properties cannot be obtained by calculation methods or NSAI Agrément chooses to verify calculation methods, laboratory testing will be required. Laboratory tests may include:

- Axial/shear/bending resistance
- Impact resistance
- Racking resistance
- Stiffness properties
- Creep
- Response factor or other vibration criteria testing
- Soft and hard body impact resistance

Independent, accredited laboratories are acceptable for testing the product/system. NSAI Agrément may request the manufacturer to provide information on testing laboratories and their accreditation.

Further to structural calculations, design and testing; structural drawings for the MMC system shall be provided by the manufacturer. Structural drawings shall include all structural details, for example:

- Substructure details (foundations/ground floor/rising elements)
- Superstructure details (vertical elements/floor structure/roof structure)
- Critical junctions



5.2. Part B – Fire Safety

Part B Irish Building Regulations provides information on requirements regarding the fire safety of buildings. Table 2 shows Part B Irish Building Regulations requirements.

Table 2 Part B Irish Building Regulations requirements

Ref	Requirement
Part B Fire Safety	
B1 Means of escape in case of fire	A building shall be so designed and constructed that there are adequate means of escape in case of fire from the building to a place of safety outside the building, capable of being safely and effectively used.
B2 Internal fire spread (linings)	For the purpose of inhibiting the spread of fire within a building, the internal linings:
	(a) shall have, either a rate of heat release or a rate of fire growth and a resistance to ignition which is reasonable in the circumstances; and
	(b) shall offer adequate resistance to the spread of flame over their surfaces
B3 Internal fire spread (structure)	(1) A building shall be so designed and constructed that, in the event of fire, its stability will be maintained for a reasonable period.
	(2) (a) A wall common to two or more buildings shall be so designed and constructed that it offers adequate resistance to the spread of fire between those buildings.
	(b) A building shall be sub-divided with fire resisting construction where this is necessary to inhibit the spread of fire within the building.
	(3) A building shall be so designed and constructed that the unseen spread of fire and smoke within concealed spaces in its structure or fabric is inhibited where necessary.
	(4) For the purposes of sub-paragraph 2 (a), a house in a terrace and a semi-detached house are each to be treated as being a separate building.
B4 External fire spread	The external walls and roof of a building shall be so designed and constructed that they afford adequate resistance to the spread of fire to and from neighbouring buildings.
B5 Access and facilities for the fire service	A building shall be so designed and constructed that there is adequate provision for access for fire appliances and such other facilities as may be reasonably required to assist the fire service in the protection of life and property.

Further guidance on Part B Irish Building Regulations can be found in TGD Part B, Volume 1 and 2. TGD Part B Volume 2 covers fire safety requirements for dwelling houses.



The manufacturer applying for Agrément Certification will be required to provide evidence of compliance with Part B Buildings Regulations. Evidence that may be examined includes:

- Fire resistance test results.
- Reaction to fire performance results.
- Compartmentation drawing details (compartmentation wall and floor) and fire stopping details.
- Evidence of compliance with Technical Guidance Document Part B Fire Safety (Volume 1 or 2).

The minimum fire resistance shall be in accordance with TGD Part B Fire Safety Volume 1 or 2. Table A1 specifies the required fire resistance for different parts of the building. TGD Part B provides minimum requirements for structural elements, floors, roof, ceilings, cavity barriers, internal and external walls. Fire resistance shall be determined in terms of Load bearing capacity (L), Integrity (E) and Insulation (I) depending on the building element type. Minimum thickness of masonry or concrete structural elements to achieve fire resistance can be found in relevant Eurocodes (I.S. EN 1996-1-2/ I.S. EN 1992-1-2). Supplementary Guidance to TGD B (Fire Safety) Volume 2 – Dwelling Houses provides guidance on fire resistance of traditional timber frame structures.

Where the structure type differs from the traditional method of construction and their fire resistance is not clearly defined by the Eurocodes or TGD Part B, a fire resistance test will be required. Fire resistance of the building element shall be tested in accordance with I.S. EN 1364 and I.S. EN 1365. NSAI may ask to witness fire testing to verify testing procedure and results. The manufacturer may be required to provide information on test laboratories and their accreditation. In addition to wall and floor fire testing, a full-scale fire test may be required depending on the type of MMC and this will be determined on a case-by-case basis.

The product/system shall be designed to achieve the required resistance to the spread of fire (external and internal). Linings of walls and ceilings shall be designed to achieve performance class as per section 2.4 of TGD Part B, Volume 2. Class 0 performance can be used without restrictions for linings. Table A5 in TGD Part B, Volume 2 gives guidance on fire performance ratings of materials and products. Where reaction to fire of lining cannot be determined using TGD Part B, Volume 2 and its referred documents, reaction to fire testing will be required. Reaction to fire test shall be in accordance with I.S. EN 13501.

Roofing coverings and external surfaces that are part of the system shall meet the requirements of TGD Part B, Volume 1 and 2. Provisions will depend on maximum building height as well as boundary distance. For buildings more than 18m high additional fire requirements for outer cladding and insulation in cavities apply. Refer to TGD Part B for more information. Fire classification for all external surface/cladding shall be clearly stated in the application with information on the determination of the class (either by testing or classification by Commission Decision and/or TGD Part B).

Drawings showing compartmentation details and fire stopping shall be included in the technical documentation provided at the application. Drawings shall include as a minimum:

- Compartmentation walls and/or floor details
- Fire stopping at services penetration
- Critical junctions between fire barrier element meeting other building element (e.g., compartmentation wall and external wall junction detail)

Guidance on fire stopping can be found in TGD Part B.



5.3. Part C – Site Preparation and Resistance to Moisture

Part C Irish Building Regulations sets requirements for site preparation, avoidance of dangerous substances and resistance to weather and ground moisture. Table 3 shows Part C Irish Building Regulations requirements.

Ref	Requirement
Part C Site Prepara	ation and Resistance to Moisture
C1 Preparation of site	The ground to be covered by a building shall be reasonably free from vegetable matter.
C2 Subsoil drainage	Subsoil drainage shall be provided if necessary, so as to prevent the passage of ground moisture to the interior of the building or damage to the fabric of the building.
C3 Dangerous substances	Reasonable precautions shall be taken to avoid danger to health and safety caused by substances (including contaminants) found on or in the ground to be covered by a building.
C4 Resistance to weather and ground moisture	The floors, walls and roof of a building shall be so designed and constructed as to prevent the passage of moisture to the inside of the building or damage to the fabric of the building.

 Table 3 Part C Irish Building Regulations requirements

The manufacturer will be required to provide evidence of compliance with Part C Buildings Regulations. Evidence that may be examined includes:

- Ground floor detail including hardcore bed
- Drawing showing typical detail of incorporating radon sump and radon membrane in the system for radon and soil gasses
- Drawing showing typical detail of incorporating DPC and DPM for ground floor
- Basement drawing details
- Construction details for external envelope demonstrating weathertightness compliance
- CWCT testing (NSAI may ask to witness product/system test)

Weathertightness compliance shall be demonstrated by providing information and details on preventing water penetration through external envelope. Where there is a risk of water penetration, correct detailing shall be adopted for water management. Drawing details of window sills, parapets, doors, joint in external wall façade etc. shall be submitted to NSAI for review. The manufacturer may be required to provide information on history of use of the external façade detailing in Ireland. TGD Part C gives recommendation on double leaf cavity masonry walls. Where the external wall deviates from TGD Part C recommendation, the manufacturer will be required to provide evidence of compliance with weathertightness criteria. This may be achieved by carrying out CWCT testing on façade element.

The CWCT (Centre for Window and Cladding Technology) testing is performed in accordance with CWCT 'Standard for systemised building envelopes'. Testing may be required if the external envelope differs from the traditional method of construction and/or NSAI deems the testing is necessary to determine Irish Building Regulations Part C compliance. CWCT test for building envelope may include airtightness, impact resistance, watertightness, and wind resistance. The



testing shall be carried out on whole wall or module with installed windows, doors and including joints within wall unit.

The supplier shall undertake the vapour permeability and moisture resistance assessment in accordance with I.S. EN 13788. Alternatively testing can be performed in accordance with I.S. EN 12086.

5.4. Part D – Materials and Workmanship

Part D Irish Building Regulations verifies if the system is comprised of proper materials fit for the intended use and for the conditions in which they are to be used. Table 4 shows Part D Irish Building Regulations requirements.

Table 4 Part D Ir	rish Building I	Regulations requ	irements	

Ref	Requirement		
Part D Materials and Workmanship			
D1 Materials and workmanship	All works shall be carried out with proper materials and in a workmanlike manner.		
D2 Letterplates	A letter plate aperture shall be so positioned at a reasonable height above ground level so as not to endanger the health and safety of persons using such apertures.		

'Proper materials' means materials which are fit for use for which they are intended and for the conditions in which they are to be used. 'Proper materials' include:

- Materials that bear a CE marking in accordance with the Construction Product Regulation
- Materials that comply with an appropriate harmonised or European Technical Assessment in accordance with the provisions of the Construction Product Regulation
- Materials that comply with an appropriate Irish Standard or Irish Agrément Certificate or with an alternative national technical specification of any State which is a contracting party to the Agreement on the European Economic Area, which provides in use and equivalent level of safety and suitability (refer to TGD Part D for more information)
- Materials assessed by other alternative methods as per TGD Part D

The manufacturer will be required to provide evidence of compliance with Part D Buildings Regulations. Evidence that may be examined includes:

- List of materials/products and their specifications used in the system
- Technical information on materials/products used in the system (e.g., CE marking, Declaration of Performance, technical brochures, ETA certification, etc.) . Consideration of dangerous substances (within or released from construction materials).
- Testing in accordance with relevant standards and European Assessment Documents (EAD) etc
- Certification/approvals of the system by others
- Ancillary items list (used to assemble and/or install system, they will not be covered by Agrément Certification by NSAI)



5.5. Part E – Sound

Part E Irish Building Regulations sets the requirements regarding the resistance to sound. Table 5 shows Part E Irish Building Regulations requirements.

Table 5 Part E Irish Building Regulations requirements

Ref	Requirement				
Part E Sound					
E1 Sound	Each wall and floor separating a dwelling from (a) another dwelling or dwellings, (b) other parts of the same building, (c) adjoining buildings, shall be designed and constructed in such a way so as to provide reasonable resistance to sound.				
E2 Reverberation	The common internal part of a building which provides direct access to a dwelling shall be designed and constructed so as to limit reverberation in the common part to a reasonable level.				

The manufacturer will be required to provide evidence of compliance with Part E Buildings Regulations. Evidence that may be examined includes:

- Sound performance levels for separating wall and/or floor
- Drawings showing separating wall and/or floor
- Drawings showing junctions between separating wall and other elements (floors, roof, external and internal walls)
- Penetration details through separating element
- Acoustic testing as per TGD Part E for separating elements (NSAI may ask to witness product/system test)

The product/system shall meet the requirements of Part E Irish Building Regulations regarding resistance to sound. Table 1 in TGD Part E provides the required sound performance level for separating walls and floors. The guidance on construction details to achieve required sound performance level for wall and floor types is included also in TGD Part E. TGD Part E covers walls made of masonry, concrete or timber and floors made of concrete or timber joists. Where a type of wall and/or floor type is not covered by typical details in TGD Part E, then it shall be tested to achieve sound performance level as in accordance with Table 1 TGD Part E. Testing shall be carried out in accordance with I.S. EN ISO 10140.

Detailing of separating walls and/or floor shall be included in the application. In order for the separating element to be fully effective, the manufacturer shall provide correct detailing between the separating element and other elements, such as floors, roofs, external and internal walls. Drawings shall include information on sealants, tapes, cavity closers, etc. to show adequate flanking noise provision. Detailing of service penetrations through separating element shall be also provided.



5.6. Part F – Ventilation

Part E Irish Building Regulations sets requirements for providing adequate and effective means of ventilation in buildings and preventing excessive condensation in a roof. Table 6 shows Part E Irish Building Regulations requirements.

 Table 6 Part F Irish Building Regulations requirements

Ref	Requirement					
Part F Ventilation	Part F Ventilation					
F1 Means of Ventilation	Adequate and effective means of ventilation shall be provided for people in buildings. This shall be achieved by: a) limiting the moisture content of the air within the building so that it does not contribute to condensation and mould growth, and b) limiting the concentration of harmful pollutants in the air within the building.					
F2 Condensation in roofs	Adequate provision shall be made to prevent excessive condensation in a roof or in a roof void above an insulated ceiling					

The manufacturer will be required to provide evidence of compliance with Part F Buildings Regulations. Evidence that may be examined includes:

- Details of the ventilation system
- Design ventilation rate to meet the level of air pollutants.
- Evidence of compliance with Technical Guidance Document Part F Ventilation

For full requirements on Irish Building Regulations Part F refer to TGD Part F – Ventilation.

5.7. Part G – Hygiene

For full requirements on Irish Building Regulations Part G refer to TGD Part G – Hygiene. Irish Building Regulations Part G is outside the scope of this publication.

5.8. Part H – Drainage and Waste Water Disposal

For full requirements on Irish Building Regulations Part H refer to TGD Part H – Drainage and Waste Water Disposal. Irish Building Regulations Part H is outside the scope of this publication.

5.9. Part J – Heat Producing Appliances

For full requirements on Irish Building Regulations Part J refer to TGD Part J – Heat producing Appliances. Irish Building Regulations

5.10. Part K – Stairways, Ladders, Ramp and Guards

For full requirements on Irish Building Regulations Part K refer to TGD Part K – Stairways, Ladders, Ramp and Guards. If the system includes provision of stairways, ladders and/or ramps then they shall be designed to afford a safe passage for the users of a building and provide protection from falling in relation to users and vehicles. Irish Building Regulations Part K is outside the scope of this publication.



5.11. Part L – Conservation of Fuel and Energy

Technical Guidance Document to Part L (Conservation of Fuel and Energy – Dwellings) and European Union (Energy Performance of Buildings) (No. 2) Regulations 2019 (EPBD) sets out the requirements regarding conservation of fuel and energy for dwellings and the energy performance of dwellings.

Technical Guidance Document to Part L (Conservation of Fuel and Energy – Buildings other than Dwellings) and European Union (Energy Performance of Buildings Directive (Recast)) Regulations 2010 (EPBD) sets out the requirements regarding conservation of fuel and energy for Buildings other than Dwellings and the energy performance of Buildings other than Dwellings. Irish Building Regulations Irish Building Regulations

Table 2	7 F	Part I	L Irish	Building	Regulations	requirements
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Ref	Requirement
Part L Conservatio	n of Fuel and Energy
L1	A building shall be designed and constructed so as to ensure that the energy performance of the building is such as to limit the amount of energy required for the operation of the building and the amount of Carbon Dioxide (CO2) emissions associated with this energy use insofar as is reasonably practicable.

The Regulations provide guidance on the design of the buildings to limit the amount of energy required to operate the building and the amount of CO_2 emissions associated with this energy use. The Building Energy Rating (BER) is calculated using Domestic and Non-Domestic Energy Assessment Procedure (DEAP & NEAP) published by Sustainable Energy Authority of Ireland (SEAI).

Guidance is provided on the air tightness performance of the building and on renewable energy sources.

The full requirements of TGD to Part L (Conservation of Fuel and Energy – Dwellings) and TGD to Part L (Conservation of Fuel and Energy - Buildings other than Dwellings) to the Irish Building Regulations can be found on the Department of Housing, Planning and Local Government (DHPLG) website.

Assessment of MMC under TGD to Part L of the Irish Building Regulations shall include verification of:

- Thermal transmittance (U-values) calculations for all relevant building elements, typically walls, roofs and ground floors.
- Detailed drawings at all key junctions which demonstrate continuity of insulation, which will limit thermal bridging, and continuity of the designed air tightness layer, which will limit heat loss associated with air leakage.
- A thermal modelling assessment of all key junctions by either an approved NSAI thermal modeller or by comparison to the Accredited Construction Details (ACD's) if applicable. The thermal modelling assessment shall demonstrate that internal surface temperatures (f_{Rsi}) remain adequately high to mitigate the risk of internal surface condensation as described in TGD to Part L Appendix D.



- A submission to demonstrate that interstitial condensation of a construction detail shall not present a risk.
- A submission to demonstrate a calculated solar gain rate for summer period overheating calculation purposes. This may involve calculating the thermal mass within the thermal envelope.

Table 1 in TGD to Part L (Dwellings and Buildings other than Dwelling) shows maximum elemental U-values for typical building elements. Thermal transmittance (U-values) calculations shall be carried out as per Appendix A to TGD to Part L (Dwellings and Buildings other than Dwelling) and provided for NSAI review.

Appendix A to both TGD to Part L provides examples, references and guidance on elemental Uvalues calculation for ground floor, basements, windows, doors, curtain walling, steel frame construction, metal clad construction, walls and roofs.

Appendix D to both TGD to Part L provides guidance on the assessment of surface condensation and linear thermal transmittance (thermal bridging). Thermal modelling shall be carried out as described in I.S. EN ISO 10211 and with due regard for the guidance given in BR 497 *Conventions for calculating linear thermal transmittance and temperature factors.* Surface temperature shall be assessed as described in I.S. EN ISO 13788 and with due regard for the guidance given in BRE IP 1/06: Assessing the effects of thermal bridging at junctions and around openings.

 Ψ -values along with flanking elemental U-value must be provided for all key junctions which can be used to calculate the total linear transmission heat loss coefficient due to thermal bridging (H_{TB}) also known as the y-value. The y-value is the single digit entry which is entered into Domestic and Non-Domestic Energy Assessment Procedure (DEAP & NEAP) which takes account for all thermal bridging.

Both TGD's to Part L provide guidance on the allowable air permeability index of buildings.

The manufacturer may provide airtightness and thermal transmittance test results from projects completed on site. This however does not relieve the manufacturer from providing evidence as described in this section.

5.12. Part M – Access and Use

For full requirements on Irish Building Regulations Part M refer to TGD Part M – Access and Use. Irish Building Regulations.

6. Additional Regulations Compliance

Additional technical requirements are listed in this section.

It is recognised that this document is for guidance only and depending on the system additional assessment scope and technical criteria may be determined by NSAI. Full scope and assessment criteria will be determined by NSAI in Technical Assessment Specification (see section 4) on case-by-case basis.

The standards, codes of practice, regulations referenced in this document may be amended or additional standards, requirements added in the future. Manufacturers shall ensure that they use the latest standards issue with all amendments. In case of new standard or regulation published, the manufacturer will need to provide evidence of compliance with that standard or regulation.

Where the manufacturer cannot satisfy the requirements in Technical Guidance Documents, NSAI may offer an alternative approach in assessing Irish Building Regulations requirements. This



however does not relieve the manufacturer from providing evidence of compliance with Irish Building Regulations.

6.1. Durability and Maintenance

The system shall be designed to ensure that its components and materials have an ability to perform its intended function over a design period of time.

The durability of the building system shall be assessed to have a design life of at least 60 years for structural elements in dwellings in accordance with BS 7543. Individual components not forming part of the structure may have a lesser durability, but generally not less than 25 years.

As the durability of the system is dependent on its maintenance and repair, the manufacturer shall address it in the relevant manuals. Full information on maintenance and repair shall be provided including frequency of maintenance, repair and maintenance products (and their specification), their application, etc.

Assessment of durability and maintenance may include a verification of:

- Compliance of system with relevant Irish Standards, Eurocodes or equivalent European Technical Specification
- History of use of system and its components, including site visits in the country of manufacture or wherever the oldest buildings exist
- Repair and maintenance manual
- Practicability of repair, replacement and adaptability
- Durability testing results for components (including durability of building system overt marking)
- Resistance to accidental damage, acts of vandalism or burglary

6.2. External Envelope Sound Performance

In addition to section 5.1.5 on sound performance on separating building elements, the following requirements are required when the product/system includes full external envelope elements (such as roofing and/or external façade/finishes):

- Airborne sound insulation verification for external façade and roof system
- Rain noise verification for all roof systems
- Impact sound insulation testing for accessible roof systems (such as flat roofs or roof terraces)

Airborne sound insulation of external façade and roof system can be verified by testing or calculations. Calculations shall be in accordance with I.S. EN ISO 12354-3. When testing is performed to verify airborne sound insulation the testing guidance included in I.S. EN ISO 10140-1 shall be used. Declared airborne sound characteristic shall be as per BPS 7014 section 3.5.

Impact sound insulation for accessible roof system shall be tested as per BPS 7014. The rain noise for all roof system can be verified by calculations as per I.S. EN ISO 10140-1.



6.3. Sustainable Use of Natural Resources

In accordance with Construction Product Regulation, the construction works must be designed, built and demolished in such a way that the use of natural resources are sustainable. Verification of this criteria may include:

- Reuse and recyclability of the materials and parts of the system after demolition
- Durability of the system
- Use of environmentally compatible raw and secondary materials in the system

NSAI may ask the manufacturer to provide information on the sustainable use of natural resources. Evidence that may be examined includes:

- Environmental Product Declaration (EPD)
- Responsible sourcing of materials certification scheme
- Life Cycle Costing (LCC) assessment (building system only)
- Declaration of recycled content (ISO 14021)
- Durability assessment
- BREEAM, LEED, DGNB certification of project (scoring of building system only)
- Ecolabel

6.4. Transportation, Storage, Handling, and Installation

The system shall be designed considering transportation, storage, handling, and installation aspects.

Transportation, handling, and storage shall not cause any damage or impair the performance of the system and/or ingress of moisture. Storage shall consider weather protection of the system components. Clear guidance on handling, transportation, storage lifting activities shall be included in the System Manual.

Installation of the system shall be communicated in the Installation Manual including installation drawing details. The manufacturer shall identify the responsibility of system installation, any relevant competency and training requirements for installers.

Risk Assessment and Inspection Plan for all works shall be provided by the manufacturer, including any checklists used by the manufacturer. The condition and workmanship shall be checked at all stages. Prior to installation, system quality check list shall be completed. After system installation Preliminary Inspection Plan shall be followed to verify the quality and condition of the system and its installation. In case of unsatisfactory system installation or condition, manufacturer shall provide clear guidance on repair and replacement methodology.

NSAI will ask the manufacturer to provide a System Manual including information on:

- Transportation of the system to site
- Storage and handling of the building hit system and its components
- Installation and lifting procedure (including installation drawing details)
- Risk Assessment for all operations
- Preliminary Inspection Plan and quality check list
- Repair/replacement methodology
- Client/end user file/manual

The information listed in this section should form part of the system specification and be clearly communicated in relevant manuals. NSAI will review manufacturer's manuals as well as their implementation in the factory and/or site.



7. On-site Evaluation of As-constructed Product/System

NSAI will request to inspect an as constructed MMC system. The site visit is to verify the system in terms of quality and compliance as well practicability & buildability. NSAI will arrange a site inspection with the manufacturer and agree its time and date. If the system has not been yet used on the construction site, then NSAI may ask the manufacturer to build a 'mock-up' unit to satisfy this requirement. On-site evaluation of as constructed system may include:

- Inspection of at least one live installation of the system
- Inspection to existing installations of the system to assess the history of use of the system
- Inspection of a 'mock-up' unit

8. Quality Management System Verification

Further to technical requirements set in previous sections of this publications, NSAI will verify the manufacturer's quality management system. Quality management system is an approach to directing, controlling and coordinating quality in manufacturer's organization.

The general requirements of quality management are included in I.S. EN ISO 9001. Further quality management systems requirements may be included in product specific Irish Standards and Eurocodes. Buildings kit system suppliers using:

- structural steel and aluminium shall meet the requirements of I.S. EN 1090
- structural concrete shall meet the requirements of I.S. EN 206-1
- structural timber shall meet the requirements of relevant Irish standards and Eurocodes depending on the product type (e.g., I.S. EN 14081, I.S. 127, I.S. 193, I.S. EN 14250)

NSAI provides timber and ready-mix concrete certification schemes (<u>link</u>). Participation in certification scheme is not mandatory for Agrément Certification applicants. Where MMC systems and its components is covered by harmonised European standard, Irish standard or European Technical Assessment, the manufacturer shall provide the evidence that their product complies with it.

Technical reviews shall be carried out as each stage of the production and construction stage. Critical check points shall be carried out:

- for incoming materials
- at production stage
- at release of product
- at erection stage
- during and after installation
- at completion stage

The manufacturer shall provide information on technical review procedure and evidence of adherence to it.

Non-exhaustive list of documents to show compliance with this section is shown below.

- Information and or/certification of manufacturer's quality system (e.g., ISO 9001 registered quality management system)
- Product certification (e.g., I.S. EN 1090, I.S. EN 206-1)
- Design procedure and review process (with records of compliance)
- Customer's complaints process
- Approved manufacturers process
- Inspection and testing process
- List of essential equipment for production and its calibration



- Control of non-conforming product procedure
- Product ID and traceability process
- Installation manual with full installation details
- Records of site inspections
- Document procedure detailing recruitment, selection, interview and appointment criteria for employees
- Employee competency
- Procedure for evaluating competence and how it is recorded
- Induction training manual
- Competence of subcontractors and how it is assessed
- Information on technical support to installers, supervisors, etc.
- Organisational chart
- Design risk assessment
- Factory unit checklist
- Technical review procedure
- Use of Building information modelling/management (BIM) or similar

<u>Draft Technical Assessment Specification for MMC' is included in Appendix C provides more</u> guidance notes on quality management system verification. NSAI will seek relevant manuals and documents as mentioned above as well as evidence of implementing them on site and in the factory.

9. Factory Production Inspection

Part of the assessment of the application for Agrément Certification will include a factory production audit. The audit aim is to assess the manufacturer's quality system, workplace and capabilities in accordance with normative requirements. Product specific criteria may be included in the relevant standards (e.g. I.S. EN 1090, I.S. EN 206-1, refer also to 9).

Items to be examined include:

- Manufacturing facility, its suitability to produce the product/system, quality of management system in the factory
- Records and evidence of adherence to company's policies (quality, design process, production process, tracing, records of testing and inspections, etc.)

See <u>Draft Technical Assessment Specification for MMC' is included in Appendix C</u> for guidance on factory production audit and key items to consider prior to NSAI audit.

10. Competency

Applicants/certificate holders must ensure that personnel responsible for key work activities are suitably qualified and experienced to carry out those duties. For example, where design is a key element of the system, there should be a documented designer approval process which should include the qualification and experience requirements for the person responsible for approving completed designs and changes to designs. As part of the initial assessment and surveillance audits, NSAI will review the applicant's/certificate holder's documented procedure for evaluating and determining competency requirements, including training plans and records, and how competency is determined for subcontract staff where relevant.



11. Results of Assessment and Publication of the Certificate

Subject to the results of the assessment, NSAI will draft the Agrément Certificate for final review and share with manufacturer. All images shown in the certificate shall be provided by the manufacturer. 2D images are acceptable provided they present information better than 3D images. 3D images are in general preferable to include in the certificate. Once the Agrément Certificate is signed off by the manufacturer and approved by NSAI, the NSAI publish it on the website. All NSAI Agrément Certificates can be found on NSAI website.

12. Maintaining Certification

In order to maintain the Certification and ensure continued adherence of the system to that certified, NSAI have implemented a surveillance audit programme.

In addition, Agrément certificates have a validity of five years from date of issue or date of latest revision. Before the certificate expires, it will be reviewed to ensure the product/system meets all current regulations and that the processes, specification are in accordance with NSAI requirements.

Responsibilities for both the Agrément certificate holder and NSAI to support and maintain the certification process are outlined below.

13. Certificate Holder Responsibilities

Certificate holders shall:

- Maintain an effective quality management system which is able to ensure quality and consistency of products and services;
- Prompt payment of annual registration fees;
- Be pro-active in arranging surveillance audits and 5 year reassessments;
- Close out any non-conformances raised by NSAI within agreed time scales;
- Notify NSAI of the following:
 - Any changes to the product specification including manufacture, delivery and installation instructions
 - Changes to ownership and/or key personnel

14. NSAI Responsibilities

NSAI shall:

- Ensure that the assessment/surveillance/5 year reassessment is undertaken by personnel who are adequately trained and experienced in the technology to enable them to assess compliance;
- Ensure that surveillance audits and 5 year reassessments are conducted within the relevant time period;
- Treat all information in respect of the certificate and certificate holder are treated in strictest confidence;
- Maintain an up-to-date list of Agrément certificates on the NSAI website <u>www.nsai.ie</u>.



15. Have any questions?

Feel free to contact NSAI Agrément at the details below:

Patricia Walsh T: +353 1 807 3892 patricia.walsh@nsai.ie



Appendix A Guidance on filling Agrément Certification application form

APPLICATION FORM FOR AGRÉMENT CERTIFICATION

Name of Broduct	
*	Name of the product that will be on the certificate
Detailed description of proposed use	
Name Address Line 1	 Detailed description Scope of use covered by the assessment (commercial, residential etc.). Refer also to Table 0.1. TGD Part B, Volume 1 Maximum building height and/or number of storeys How the product/system is manufactured? How the product system is to be installed? Is the product already in use and in which countries (if applicable)?
Address Line 2	
k City	
*	
Eircode	
*	
Telephone	
Fax	
Email Address	Company details
*	
Registered Office(if different from above)	







Appendix B MMC checklist form

System Owner details	Date: year/month/day
File No (for internal use)	
Manufacturer (Registered company name)	
System or Product Name	
Contact name and title	
Telephone	
Email	
Address where manufactured	



System Details		Proposed system
MMC category (please select)	 Volumetric (MHCLG Category 1 – 3D primary structural systems) Panelised (MHCLG Category 2 – 2D primary structural systems) Products (MHCLG Category 3 – non-systemised primary structure) Site-based (MHCLG Category 6 – Traditional building product allowing labour reduction/productivity improvements) 	
Primary construction material		
Secondary / other material		
Building typology, intended use	 Housing (Detached, terrace, semi) Low-rise apartments (<5 storeys) Mid-rise apartments (6-9 storeys) High-rise apartments (10 storeys and above) Apartments only or including common areas? Other (basements, garages, room-in-roof) 	
Is structural stability for the co	mplete building provided by this system?	Y/N
Structural elements included	Ground floor cassette	Y/N
produced offsite	External wall panels	Y/N
	Internal wall panels	Y/N
	Party wall panels	Y/N
	Intermediate floor cassettes	Y/N



	Roof	Y/N
Limitations on use of system	No. of storeys / maximum height of building	
	Building Purpose Groups (TGD B)	
	Wind-driven rain exposure zone	
	Wind speed/wind pressure	
	Steps and staggers	
	Plan area / apartment configuration	
	Ground conditions	
	Other	

Components (indicate in the correct column, any known named materials or products which are included in each component; otherwise TBC)

Component	Standard Components of the system	Non-standard components of the system ¹	Ancillary components supplied but installed on site	Elements of the building completed on site
Foundation & Substructure				
External walls structure				
External walls cladding				
Roof structure				

¹ those that vary for individual projects and are assembled offsite



Roof covering		
Thermal insulation		
Breather membrane		
VCL		
Sheathing board or bracing		
Internal linings		
Cavity barriers		
Acoustic insulation		
Windows/doors		
Balconies		
Dormers/porches/canopies		
Ground floor		
Intermediate floors		
Floor finishes		
Services		



Other information

Add any other important information e.g.

Responsibility for design and coordination of the system	
Third party certification of the system	
QMS standard for system production	
Number of standard house types (where applicable)	



Appendix C Draft Technical Assessment Specification for MMC

1. General	
TAS No.:	
File No.:	
IAB Cert No.:	
Date:	
Revision:	
Product Name:	
Product Type:	Building kit system
Intended Use:	
Manufacturer:	
Distributor:	If different from Manufacturer
System Designed By:	Who is responsible for the structural design of the system
Installation By:	e.g. trained installers
Exclusions:	e.g. external finish, windows, doors, etc. may be project dependent



2. Product range

Product description:	
Structure:	
3D Module (modular	
systems only)	
Multiple modules (modular	
systems only)	
Foundations:	
Rising walls:	
Ground Floor:	
External walls:	
Internal walls:	
Compartment walls:	
Floors:	
Roof:	
Stairs:	
Chimneys:	
External and internal	
finishes:	
Windows and doors:	



Ancillary elements:	e.g. nails, special tools; including description of each component proprietary names. Where manufactured and by whom. Compliance with Irish Standards/European Standards. Whether covered by an Agrément Certificate.
Transportation:	Who is responsible?
Handling and storage:	Who is responsible?
Installation:	Who is responsible?

3. Compliance with Building Regulations

Ref	Requirement	Client Comment	Assessor Comment	Closed
Part A Structur	e			1
A1 Loading	 Detailing, design and construction to show adequate strength and stability. Provide structural information including: Structural calculations Information on competency of personnel (Chartered Engineer status) Structural drawings and details Structural testing of product/system 			
A2 Ground Movement	Building shall be designed and constructed, with due regard to the theory and practice of structural engineering, so as to ensure that movements of the subsoil caused by subsidence, swelling, shrinkage or			



	freezing will not impair the stability of any part of the building.		
	 Does the certificate cover ground movement? Who is responsible for geotechnical assessment of the ground? 		
Part B Fire Safety	/		
B1, B6 Means of Escape in Case of Fire	 Does the certificate address escape routes, alarms, electrical installations, mechanical equipment? 		-
B2 & B7 Internal Fire Spread (Linings)	<i>Check fire classification of linings – Class 0 may be used in all-purpose groups without restriction</i>		-
B3 & B8 Internal Fire Spread (Structure)	Design and construction so that stability is maintained for reasonable period in case of fire.		
	 Provide fire stopping details (e.g. party wall and at roof junction) Provide fire testing results in accordance with EN1365 		
B4 & B9 External Fire Spread	<i>Check fire classification for external surface/cladding. Determine purpose group building heights</i>		
	• Provide fire testing results in accordance with EN1365		



		-	
	 Fire barriers at party walls and compartment floors. Render manufacturer identified, cert provided showing fire classification. 		
Part C Site Prepa	ration and Resistance to Moisture		
C3 Dangerous Substances	<i>Ensure design permits for incorporation of radon sump and radon membrane</i>		
	 Provide typical detail at ground floor Guidance on installation of radon membrane to be in Installation Manual. 		
C4 Resistance to Weather and Ground Moisture	<i>Check design for provision of DPCs and DPMs for ground floors, and weather resistance of roofs and external walls for different exposure zones</i>		
	 Provide typical detail at the windows and doors Guidance on installation of DPC and DPM to be in Installation Manual Provide CWCT test results 		
Part D Materials	and Workmanship		•
D3 Proper Materials	<i>Check system is comprised of proper</i> <i>materials fit for intended use (CE</i> <i>marking etc.)</i>		



	 Provide certification, DOPs, 		
	technical documentation for all		
	system components		
D1 Materials and	Works carried out using proper		
Workmanshin	matarials in workmanlike manner		
workmanship	materials in workmannike manner		
Dart E Sound			
Part E Sound			
E1 Airborne	Wall design and construction to meet		
Sound (Walls)	Table 1 of TGD F		
	Provide acoustic test results		
E2 & E3 Airborne	Floor design and construction to meet		
and Impact	Table 1 of TGD E		
Sound (Floors)			
. ,	Provide acoustic test results		
Part F Ventilation	n		
F1(a) Means of	Adequate provision for ventilation Wall		
Vontilation	and roof design and construction to		
Ventilation	comply with BS 5250		
	comply with DS 5250		
	• Part of the system?		
	Provide detail of sealing at		
	ventilation ducts		
F1(b) Limiting	Check design ventilation rate to meet		
the	level of air pollutants (refer out to a		
Concentration of	site-specific design)		
Harmful	Sice Specific design)		
nannu			



			1
Pollutants in the			
Air Within the			
Building			
Dunung			
F2 Condensation	Charle ventilation design for roofs		
F2 Condensation	Check ventilation design for roots		
in Roofs			
Part H Drainage	and Waste Water Disposal		
H1 Drainage	• Part of the system?		
Systems			
Systems			
Part 1 Heat Bred	ucing Appliances		
Part J Heat Prou			
J3 Protection of	Check specified separation distances		
Building	from wall lining insulation		
Danang	nonn wan mining meanacion		
	• Part of the system?		
Part L Conservat	tion of Fuel and Energy		
L1 Conservation	Check range of elemental U-values for		
of Fuel and	the system Thermal bridging to be		
	limited at bridged junctions. Can be		
Energy	ACD		
	ACDS or NSAL approved thermal		
	modeller.		
	Safeguard against the risk of surface		
	and interstitial condensation.		
	Airtightness, demonstrate how the		
	An ughtness, demonstrate now the		
	system can limit heat loss through		
	undersigned ventilation (provide details		



	<i>identifying blue line of airtight membrane)</i>			
Part M Access fo	r People with Disabilities			
M1 Access and Use	• Can buildings be designed to meet these requirements?			2
M2 Sanitary Conveniences	• Can buildings be designed to meet these requirements? 22.			4
Part K Stairways	, Ladders, Ramps and Guards			
K1 Stairways, ladders and ramps	• Can buildings be designed to meet these requirements?	24.		
K2 Protection from falling	• Can buildings be designed to meet these requirements?	26.	27.	2

4. Specification for Materials

ltem	Designed/Manufactured to	Clients Comment	Assessor Comment	Closed
List system components here	Check code compliance with ETAs, European standards.			



5. Assessment

Item	Requirement	Date Received	Assessor Comment	Closed
Manufacturing	Review of company quality system			
Audit	Approved manufacturers			
	Receiving inspection and testing			
	Ensure DoP's on file for purchased			
	construction products, where relevant			
	In-process inspection and testing			
	Final inspection and testing			
	Calibration			
	Control of non-conforming product			
	Product ID and traceability			
	Design process			
	Customer complaints process			
	Full set of installation details to			
	include			
	 Typical connection details 			
	between panels			
	Typical details of interface with			
	doors, windows, floor, chimneys			
	 Accommodation of services 			
	 Access to future maintenance 			
	of services			
	 Fire stopping and cavity 			
	closers			
	 Bridged junctions 			
	Acoustic performance			



	Brick/cladding finishes	
	Records of site inspections	
	Frequency of inspections	
	What was checked	
	How were issues raised	
	satisfactorily resolved?	
	Sign-off	
Manufacture and	Full set of installation details including	Full set of "Installation details" must address requirements of
site assembly	sections through all junctions (Sill,	thermal insulation and airtightness section below
,	head, jamb, floor/wall junction, party	
	wall, ground floor/external wall, eaves,	
	corner interior/exterior, etc). For	
	modular systems provide typical	
	connection details between units.	
Structural Stability	Structural design	Provide one sample design
	EN 1090 - project review	
Structural Fire	Fire resistance of structure	
Salety	Provide fire test reports for	
	External & Internal Load Bearing Walls	
	to IS EN 1365-1	
	101.3. EN 1303 1	
	Separating Walls to I.S. EN 1365-1	
	Non-Load Bearing Walls to I.S. EN 1364- 1	



	Compartment floors: Loaded Floors Joist, Truss or Composite Metal Deck to I.S. EN 1365-2:2014	
	Surface spread of flame	
	An external cladding of brick/block has a designated Class O National Rating surface spread of flame and a European class B-s3, d2	
	Internal plasterboard before decoration has a designated Class 0 National Rating and a European class B-s3, d2	
	Slates/Tile have a designated AA National Rating and a European class B _{roof} (t4)	
	Cavity barriers and fire stops to meet the requirements of TGD to Part B	
	Provide details of the junction of separating wall with roof for both residential and multi occupancy dwellings.	
Thermal Insulation	U-values - walls, roof, floor	
	Specification, including CE marking DoP, for insulation	



	DoP's and datasheets for thermal conductivity of all materials used in U-		
	value calculations		
	Thermal bridging submission to		
	demonstrate no risk of surface		
	condensation and must relate		
	to "Installation details"		
	Thermal project review		
	Thermal bridging submission if wishing		
	to provide superior Psi values		
Airtightness	Identify the line of the air barrier on		
	the "Installation details". This must		
	include call outs on all airtight		
	membranes, AVCL's, tapes and sealants		
	used.		
Ventilation	Demonstrate that the system can		
	provide adequate provision for both		
	natural and mechanical ventilation		
	strategies to satisfy the requirements of		
	TGD to Part F		
Condensation	Interstitial condensation in walls		
	Interstitial condensation in floors		
	Mould growth and surface	This will be assessed under the Thermal Insulation section above by	
	condensation	the thermal modelling.	
	Ventilation	This will be covered by the Ventilation section above	
Sound	Party wall	Fire table with sound column	



	Compartment floors		
	On-site testing		
Weathertightness	Damp proof course (DPC)		
and damp proofing	DPC under sole plate		
	DPM		
	External render		
	Windows and doors		
Durability	Design life of system (60 years?)		
	Design life of render		
Maintenance	Maintenance programme		
	Level of inspection		
	Records of inspections		
	Health & Safety file to client		
Competencies	Documented procedure detailing		
	recruitment, selection, interview and		
	appointment criteria		
	Detailed job descriptions with		
	responsibilities and minimum		
	experience and qualifications		
	Documented procedure for evaluating		
	competence		
	How are competencies assessed and		
	reviewed on ongoing basis?		
	What evidence is recorded to		
	demonstrate individuals are competent		
	to perform the work?		
	Induction training		



Training programme to close	
competency gaps – installers, site	
supervisors, design team etc.	
Designer approval process	
Review of completed designs by	
nominated person – Formal	
qualifications should be Chartered	
Engineer as minimum	
Technical support to installers,	
supervisors etc.	
Where subcontractors are used, how is	
their competence determined initially	
and assessed on an ongoing basis?	
Names of personnel responsible for	
sign-off:	
Design review	
Acceptance of incoming raw	
materials	
In-process inspection	
Final inspection	
Erection and supervision	



6. Meetings to date

Date	Present	Summary

7. Document Submission Index

	Document Name	Date Issued to NSAI	Comments
1			



2		
3		
_		
4		
5		
C		
0		



Sample Audit Sheet

Key Personnel

Role	Name
Overall responsibility for the factory production control (FPC) system and its implementation	
Responsibility for design	
Responsibility for design review	
Responsibility for component specification	
Responsibility for release to manufacture of drawings	
Responsibility for manufacturing inspections	
Responsibility for final inspection prior to loading/transportation	
Responsibility for installation	

Questions to be considered	Comments
General	
Does company already have an ISO 9001 registered quality management system or certified FPC system? If YES, ensure certificate is still valid.	
Has FPC system been documented? If YES, what is latest revision?	
Evidence that the results of inspections, tests and assessments are recorded	



Evidence that the action to be taken if control values or criteria are not met is recorded?	
Low long are these records retrined, and is this energified.	
in the FPC manual?	
Where have the responsibilities, authorities and relationships between personnel been defined?	
What qualifications and training are required for personnel defined and are they documented in the FPC manual?	
Have the key inspection intervals been defined, with clear responsibilities for sign-off at each stage?	
List of essential equipment used for production	
How regularly is the equipment maintained, calibrated, regularly inspected?	
What procedures are used for checking calculations, and the individuals responsible for the design?	
What resources and software calculation, design, verification packages are used as part of the design process?	
How is constituent product used in the manufacturing process reviewed and is there a written procedure for this?	
What is the procedure for checking and recording that constituent products conform to the specification and that they are correctly used in component manufacture?	
Who is responsible for the preparation of the component specification is: the manufacturer or the client, or do both contribute to its preparation?	
Written inspection and test plan for checking and recording that manufactured components conform to their component specification	
What procedures have been established to ensure that the declared values and classes of all of the characteristics are maintained?	
How are non-conforming products dealt with and is this documented in a procedure?	
How are such events recorded and are these records kept for the period defined in the written procedures?	



Is repair/rectification conducted on non-conforming products, and if so, are descriptions of appropriate procedures available at all workstations where this is performed?	
Evidence that the tasks and responsibilities related to the control of materials, structural fasteners etc. are specified and implemented in production, i.e identification, storage and handling?	
What sub contractor(c) of convisos or activitios are used if	
any, as part of the manufacturing process?	
If YES, how is it ensured that the sub-contractor(s) can	
comply with the quality requirements as specified?	
Evidence of sign-offs at each of the key stages:	
• Design	
Desian review	
Component specification	
Release of drawings to manufacture	
Inspection of incoming goods	
 In-process inspections 	
Final inspection of finished product	
• Erection plan	
Erection supervision	